

## Seat Swivel Fitting Information 4828 DX/SX

Fitting instructions for FASP seat swivel plates.

Use only high tensile steel bolts with a grade of at least 8.8. They can be obtained from ourselves or most good engineering suppliers.

It's assumed our seat swivel plates will be fitted by a competent engineer or technician. Basically, the seat swivel plate fits between the seat support box or frame and the seat sliders so that the sliders rotate with the seat.

Most of the seat swivel plates are 'handed' so need to be fitted the correct way. They are not reversible. Swivels with the large nut, the nut should be on the top and the handle facing forward. The release handle must rotate with the seat. However there are a few where the handle is between the seat occupants legs. For right hand driver vehicles the driver's swivel rotates anticlockwise and the passenger's swivel rotates clockwise.

### **Fitting Instructions;**

1. Detach seat belt from anchor point on rear end of seat slide.
2. Remove and retain all fixing nuts, bolts and washers, holding the seat to the adjustment sliders. Lift seat from vehicle and put out of the way.
3. Remove the fixing bolts attaching the sliders to the seat box/support frame.
4. Bolt the swivel plate to the seat support frame/box taking care to ensure its the correct way up etc. note rotation mentioned above.
5. Before proceeding any further, make sure your seat swivel plate rotates freely, and the fixings don't foul each other.
6. Refix your seat to the sliders using the original fixings.
7. Refix the safety belt back to its original position.
8. Re-check that all fixing are tight and secure. Fitting is now complete.

