

FASP Single Swivel Fitting Transit Mk8 or Custom 2014  
onwards.

Part number 1305.7154 DX = Driver SX = Passenger

It is recommended that all items supplied by Jennings Seats are installed by a qualified and competent professional.

If you have any questions regarding the installation of the products supplied, please call 01270 257417.

With each swivel you should have the following:

X4 M8 x 25mm Countersunk Bolt

X4 M8 20mm Countersunk Bolt

X4 M8 Nyloc Nut

X4 M8 Washers

Handbrake lowering bracket parts – driver side only.

X1 Handbrake bracket, X3 Nyloc Nut, X3 Washers, X3 Countersunk Bolt

- Before starting work on the vehicle, ensure that the vehicle cannot move whilst being worked on. i.e have

the vehicle on a workshop ramp or the wheels chocked and the vehicle in gear.

- Slide the seat all the way forwards, this will expose the bolts holding the seat sliders in position. Undo the rear bolts.
- Slide the seat all the way backwards. Remove the front bolts.
- Check for any electrical plugs and disconnect.
- Remove the seat from the vehicle. On some vehicles you have to pull the seat towards you before pulling up as it is locked in position.
- Once the seat is removed, you should have clear access to the top of the seat base frame, which has four threaded holes in the top face.
- Offer the swivel up to the top face of the base box. The swivel should be orientated with the orange lever pointing towards the centre of the vehicle (pictures on other sheet supplied).
- Rotate the swivel 45 degrees to expose the holes in the bottom plate (ensure the swivel is not going to be dropped when doing this!).
- With access to the holes in the bottom plate of the swivel, fasten the x4 25mm countersunk bolts to the base frame. Install the bolts in a diagonally opposite pattern and tighten by equal measure, incrementally, in the same pattern.
- The swivel should now be secured to the base frame.

- If the seat sliders have a locating pin on. This will require cutting off to allow the seat to mount flat onto the swivel. Alternatively, you can drill two new holes to suit.
- Install the x4 20mm countersunk bolts in the top plate of the swivel with the head facing down and the thread into the track of the slider.
- Install the nut on the bolt in the slide track.
- Install these bolts in the same diagonal method as previous. Fasten securely.
- Re-fit any electrical connectors and the seatbelt, if removed.
- Double check all fastenings are secure. Refer to the workshop manual for any torque figures required.
- The seat may need to be lifted into the high position in order to rotate.
- The handbrake normally needs to be in the off/down position to spin. Again, ensure the vehicle cannot move before disengaging the handbrake.
- You may find that the plastic covers on the seat base need trimming to suit.

**Please note:** On the driver's side the handbrake will need re mounting in a lower position to enable the seat to rotate without fouling it. Please see the handbrake lowering instructions on how to do this.

Please call 01270257417 for any further information.

## **Ford Transit 2013+ Handbrake Lowering Bracket Fitting Instructions**

In the kit:

X1 Handbrake lowering bracket

X3 M8 20mm Countersunk bolts

X3 Washers

X3 Nyloc nuts

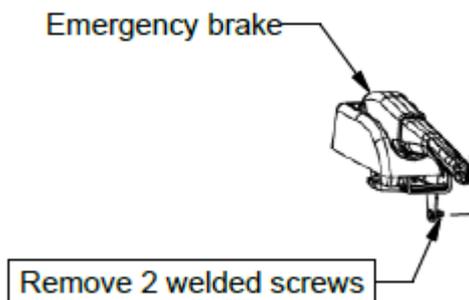
We highly recommend that all items supplied by Jennings CVS Ltd are fitted by a qualified professional. Good engineering skills are required.

Before commencing work, ensure that the vehicle wheels are chocked and that the vehicle is in gear. **Ensure that with the handbrake disconnected that the vehicle cannot move.**

### **Removing the Handbrake**

- Remove the two pieces of plastic that make up the handbrake base. These lift up and over the handle.
- Unbolt the handbrake bracket. There are three fasteners – use a 13mm socket. When this is loose you can disconnect the handbrake switch wire, including the clip holding the wire onto the bracket.
- Pull the handbrake back behind the seats, giving you access to the fasteners which hold the shell together. There are two covers over the bolts that can be pushed out from behind. Then remove the two T25 torx screws. The shell can now be pulled apart.

- Now remove the outer cable from the lever. Press the two prongs of the white clip in towards the centre of the cable. At the same time, push the cable out through the bracket. The cable may need to be loosened to do this.
- Now you will be able to remove the hand brake lever mechanism.
- There is a metal bracket which held the handbrake cover in place. This needs to be removed. Remove the four nuts with a 13mm socket. The bracket can be lifted out and is no longer required.
- Remove the two weld studs on the hand brake lever mechanism. To do this grind the back of each stud off and tap the remainder of the stud back through the hole with a hammer. The weld nut can be left in place and reused.



- There is one weld stud attached to the seat base that gets in the way. This was used to hold the cover bracket in place – it is no longer required. This stud needs to be ground off and knocked the slug knocked out with a hammer and drift.

### **Reattach (lowered) handbrake**

1. Attach the handbrake to the lowering bracket before fitting the lowering bracket to the base box.
2. Attach the handbrake lowering bracket to the base box. Fit the 5mm spacers between the lowering bracket and base box to allow clearance for the bolt heads.
3. Re-fit the handbrake in reverse of disassembly. The plastics may need trimming to suit.

Please call 01270 257417 for any fitting questions.