

FASP Single Swivel Fitting Transit Mk6/7 2000 - 2013

Part number 1305.4115 DX = Driver SX = Passenger

It is recommended that all items supplied by Jennings Seats are installed by a qualified and competent professional.

If you have any questions regarding the installation of the products supplied, please call 01270 257417.

With each swivel you should have the following:

X4 M8 x 20mm Hex Head Bolt

X4 M8 20mm Countersunk Bolt

X4 M8 Nyloc Nut

X4 M8 Washers

- Before starting work on the vehicle, ensure that the vehicle cannot move whilst being worked on. i.e have the vehicle on a workshop ramp or the wheels chocked and the vehicle in gear.
- Slide the seat all the way forwards, this will expose the bolts holding the seat sliders in position. Undo the rear bolts.
- Slide the seat all the way backwards. Remove the front bolts.
- Check for any electrical plugs and disconnect.

- Remove the seat from the vehicle. On some vehicles you have to pull the seat towards you before pulling up as it is locked in position.
- Once the seat is removed, you should have clear access to the top of the seat base frame, which has four threaded holes in the top face.
- Offer the swivel up to the top face of the base box. The swivel should be orientated with the orange lever pointing towards the centre of the vehicle (pictures on other sheet supplied).
- Rotate the swivel 45 degrees to expose the holes in the bottom plate (ensure the swivel is not going to be dropped when doing this!).
- With access to the holes in the bottom plate of the swivel, fasten the rear to the base frame with x2 of the 20mm countersunk bolts.
- Fasten the front with x2 of the 20mm hex head bolts.
- Install the bolts in a diagonally opposite pattern and tighten by equal measure, incrementally, in the same pattern.
- The swivel should now be secured to the base frame.
- If the seat sliders have a locating pin on. This will require cutting off to allow the seat to mount flat onto the swivel. Alternatively, you can drill two new holes to suit.
- Install the remaining x2 countersunk bolts in the rear of the swivel with the head facing down and the thread into the track of the slider.

- Install the nut on the bolt in the slide track.
- Install these bolts in the same diagonal method as previous. Fasten securely.
- Re-fit any electrical connectors and the seatbelt, if removed.
- Double check all fastenings are secure. Refer to the workshop manual for any torque figures required.
- The seat may need to be lifted into the high position in order to rotate.
- The handbrake normally needs to be in the off/down position to spin. Again, ensure the vehicle cannot move before disengaging the handbrake.

Please note: On the driver's side the handbrake will need remounting in a lower position on the base box to enable the seat to turn. To do this you need to re drill the mounting holes lower down on the base box. You will also have to bend the lower lugs to make them parallel with seat base. After this is done, you can re mount the handbrake to the new lower position. Then tighten any slack in the cable left by re positioning the handbrake.

Please call 01270257417 for any further information.