

FASP Single Swivel Fitting Scudo/Dispatch/Expert

2006 - 2016.

Part number 1305.5131 DX = Driver SX = Passenger

It is recommended that all items supplied by Jennings Seats are installed by a qualified and competent professional.

If you have any questions regarding the installation of the products supplied, please call 01270 257417.

With each swivel you should have the following:

X6 M8 20mm Hex Head Bolt

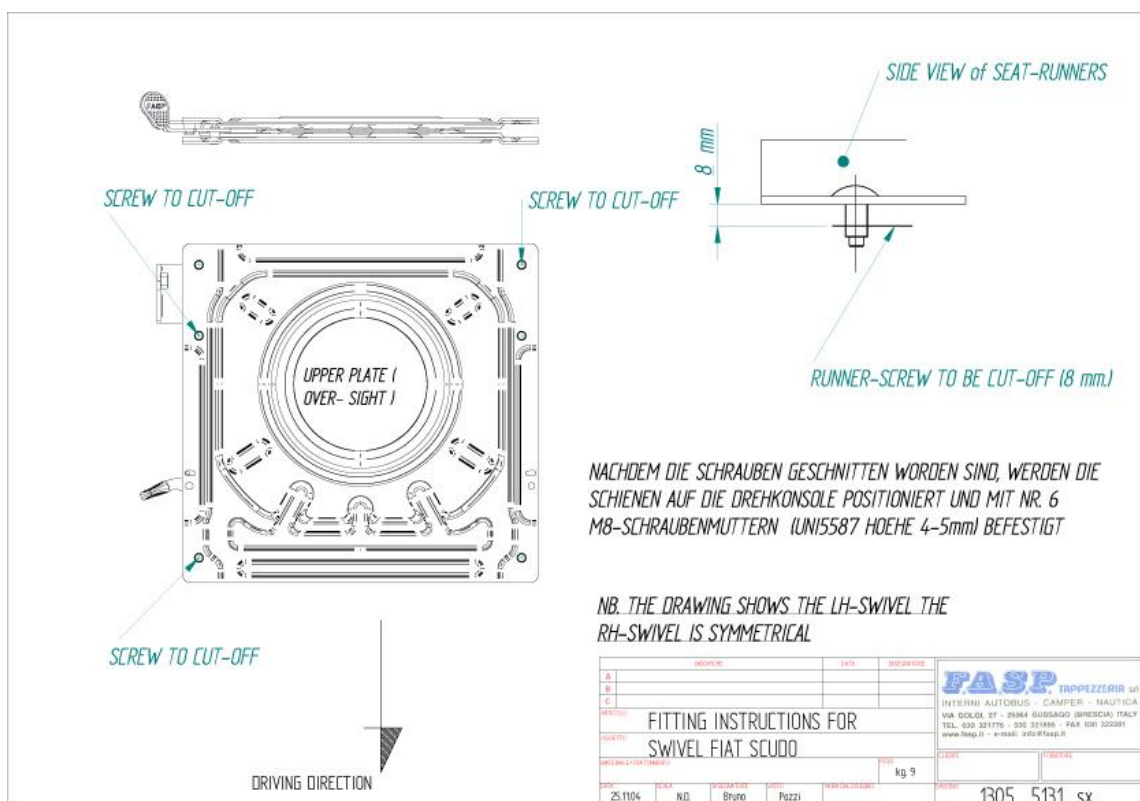
X6 Nyloc Nuts

X6 M8 Washers

- Before starting work on the vehicle, ensure that the vehicle cannot move whilst being worked on. i.e have the vehicle on a workshop ramp or the wheels chocked and the vehicle in gear.
- In the Scudo/Expert/Dispatch, the seats are held into position with 6 nuts fastened to studs welded on the seat slider.
- To access the nuts, slide the seat all the way back. You should be able to undo the front nuts now.
- Then slide the seat all the way forward. You should be able to access the rear nuts and remove.
- Check for any electrical plugs and disconnect.
- Remove the seat from the vehicle. On some vehicles you have to pull the seat towards you before pulling up as it is locked in position.
- Once the seat is removed, you should have clear access to the top of the seat base frame, which has six holes in the top face.
- Offer the swivel up to the top face of the base box. The swivel should be orientated with the orange lever pointing towards the centre of the vehicle (pictures on other sheet supplied).
- Before fitting the swivel, it is necessary to modify i.e. the studs on the underside of the seat sliders. Please refer to the drawing supplied.
- Rotate the swivel 45 degrees to expose the holes in the bottom plate (ensure the swivel is not going to be dropped when doing this!).

- With access to the holes in the bottom plate of the swivel, fasten the swivel to the base frame using the six nuts, bolts and washers supplied.
- Install the bolts in a diagonally opposite pattern and tighten by equal measure, incrementally, in the same pattern.
- The swivel should now be secured to the base frame.
- With the threaded lugs on the underside of the sliders modified according to the drawing, offer the seat and sliders up to the top plate of the swivel. Fasten into position using the original nuts removed earlier.
- The seatbelt will need to be fitted to the bracket at the rear of the swivel.
- Re-fit any electrical connectors.
- Double check all fastenings are secure. Refer to the workshop manual for any torque figures required.
- The seat may need to be lifted into the high position to rotate.
- The handbrake normally needs to be in the off/down position to spin. Again, ensure the vehicle cannot move before disengaging the handbrake.
- You may find that the plastic covers on the seat base may need trimming to suit.

Please call 01270257417 for any further information.



**FRONT OF THE VEHICLE**

- The Orange handle should point towards the front and centre of the vehicle, and pointing upwards. (As picture shows)
- The large centre circle of the swivel should be off centre towards the rear of the vehicle.
- The swivels rotate towards the centre of the vehicle (Clockwise for the passenger's side and Anti clockwise for the driver's side).
- The best way to fit them is to swivel the plate so there is access to the bottom plate holes then bolt the bottom of the swivel to the top of the base box/frame then bolt the seat and runners to the top of the swivel.

PASSENGER'S SIDE



DRIVER'S SIDE



**BACK OF THE VEHICLE**